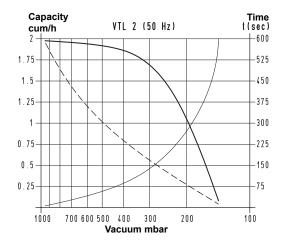


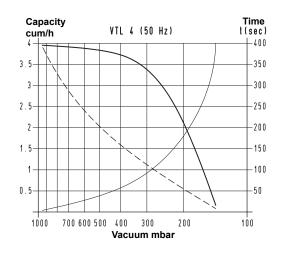
VACUUM PUMPS VTL 2 and 4

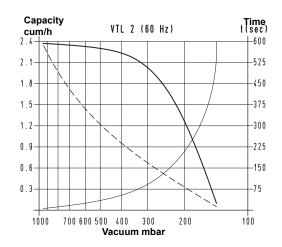
These small vacuum pumps have a suction capacity of 2 and 4 cum/h They feature a wick lubrication with oil recirculation, while the rotor, which is cantilevered-fitted on the motor shaft, allows reducing the overall dimensions to the minimum.

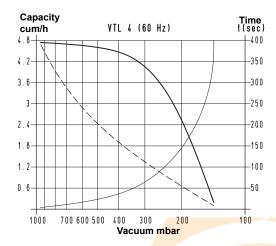
The motor and the pump are cooled by the motor fan (surface cooling). The pumps are equipped with a small tank in line with the pump, which contains the lubrication oil as well as a separator filtre to prevent oil mists and to reduce noise. We strongly recommend installing a check valve and a filtre on the suction inlet. Pumps VTL 2 and 4 can also be supplied with single-phase electric motor.











To calculate the emptying time of a volume V1, apply the formula $11 = \frac{1 \times V1}{100}$

- Curve regarding capacity (referring to the suction pressure) Curve regarding capacity (referring to a 1013 bar pressure) Curve regarding the emptying of a 100-litre volume

V1: Volume to be emptied

t1 : Time to be calculated (sec)

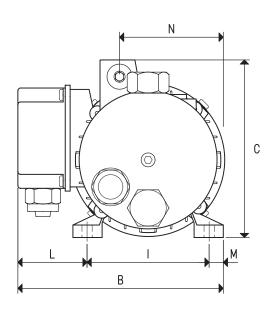
t: Time obtained in the table (sec)

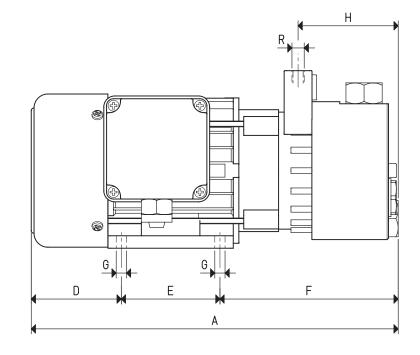
drawings available at www.vuototecnica.net 30

7.11

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VACUUM PUMPS VTL 2 and 4





Art.		VTL 2		VTL 4		
Frequency		50Hz	60Hz	50Hz	60Hz	
Capacity	m³/h	2.0	2.4	4.0	4.8	
Final pressure	mbar abs.	150		150		
Motor execution	3~	230/400±10%	275/480±10%	230/400±10%	275/480±10%	
Volt	1~	230±10%		230±10%		
Motor power	3~	0.13	0.15	0.18	0.21	
Kw	1~	0.13	0.15	0.15	0.18	
Motor protection	IP	54	54		54	
Rotation speed	rev/min ⁻¹	2800	3300	2800	3300	
Motor shape		Special		Special		
Motor size		I	56		63	
Noise level	dB(A)	62	65	62	65	
Max. weight	3~		5.7		7.3	
Kg	1~	6.0		7.5		
A		260		285		
В		145		160		
C		126 62		132 66		
D						
E			71		80	
F		127		139		
G	Ø	6.5		7.5		
Н		72		80		
I		90		100		
L		43		48		
M		12		12		
N		76		86		
R	Ø gas	G1/4"		G3/8"		
Accessories and spare parts	, and the second					
Oil load		0.05		0.05		
Synthetic oil	VT OIL	ISO 32		ISO 32		
4 vanes	art.	00 VTL 02 10		00 VTL 04 10		
Sealing kit	art.	00 KIT VTL 02		00 KIT VTL 04		
Check valve	art.	10 01 15		10 02 15		
Suction filtre	art.		FB 5		FB 10/FC 10	

Note: The pump will be supplied with single-phase electric motor by adding the letter M to the article (E.g.: VTL 2 M).

7.12

Conversion ratio: inch = $\frac{mm}{25.4}$; pounds = $\frac{g}{453.6}$ = $\frac{Kg}{0.4536}$

cfm= cum/h x 0.588; inch Hg= mbar x 0.0295; psi= bar (g) x 14.6

